

Read single Reg.	ID Code	Function Code	Addr Highbyte	Addr Lowbyte	Data Highbyte	Data Lowbyte	CRC Lowbyte	CRC Highbyte
	01	03 or 04	00	xx	00	01	xx	xx
Feedback	ID Code	Function Code	Byte Count	Data Highbyte	Data Lowbyte	CRC Lowbyte	CRC Highbyte	
	01	03 or 04	02	xx	xx	xx	xx	

MODBUS-SD(161003)

Write single Reg.	ID Code	Function Code	Addr Highbyte	Addr Lowbyte	Data Highbyte	Data Lowbyte	CRC Lowbyte	CRC Highbyte
	01	06	00	xx	00	xx	xx	xx
Feedback	ID Code	Function Code	Addr Highbyte	Addr Lowbyte	Data Highbyte	Data Lowbyte	CRC Lowbyte	CRC Highbyte
	01	06	xx	xx	xx	xx	xx	xx

Data Address(2bytes)	LED Display	Data Description(2bytes)	EEPROM	Default	Limit
0000 (Read only)	Pert / 0~100	Output 0~100%		0	0~100
0001 (Read only)	tic / xxmA or xxxV	TIC Input Value (Unit 0.1mA or 0.1V)		0	0~20/4~20mA:0.0~20.0mA, 0~5/1~5V:0.0~5.0v, 0~10/2~10V:0.0~10.0v
0002 (Read only)	HEAt / -20~100 °	Temperature			-20~100°C
0003 (Read/Write)	tic / 0-20 or 4-20 or 0-5 or 1-5 or 0-10 or 2-10	TIC Input 0~20mA / 4~20mA / 0~5V / 1~5V / 0~10V / 2~10V	0x11	4~20mA	0 : 0~20mA 1 : 4~20mA 2 : 0~5V 3 : 1~5V 4 : 0~10V 5 : 2~10V
0004 (Read/Write)	St.UP / 0~63	Soft Start 0~63	0x12	4 : 1s	0 : 0.1s(F) 1 : 0.3s 2 : 0.5s 3 : 0.7s 4~63 : 1s~60s
0005 (Read/Write)	mAiN / nULL or ALAm	Main Protect Status (Null / Alarm)	0x13	1:Alarm	0 : Null 1 : Alarm
0006 (Read/Write)	JUmP / nULL or ALAm	Jump Detect (Null / Alarm)	0x14	Alarm	0 : Null 1 : Alarm
0007 (Read/Write)	LoAd / ALAm or nULL	Load Detect (Null / Alarm)	0x15	Alarm	0 : Null 1 : Alarm
0008 (Read/Write)	H.Ltd / 0~100	Output Max 0~100%	0x16	100	0~100
0009 (Read/Write)	L.Ltd / 0~100	Output Min 0~100%	0x17	0	0~100
0010 (Read/Write)	cmd / tic or m.bUS	Input Control Command	0x18	TIC	0 : TIC 1: ModB
0011 (Read/Write)	m.bUS / 0~1023	Modbus Input Value (10bits)		0	0~1023
0012 (Read/Write)	m.StP. / 0 or LASt	Modbus Stop Control Command	0x19	0	0 : 0 1: Last
0013 (Read/Write)	oUt / rUn or StoP	Output Control Command	0x1A	Run	0 : Run 1 : Stop
0014 (Read/Write)	bAUd / 9600 or 1920	Baud Rate 9600 / 19200 bps	0x1B	9600	0 : 9600b 1 : 19200bps
0015 (Read/Write)	dAtA / 8n1 or 8n2 or 8E1 or 8o1	Communication mode N-8-1/N-8-2/E-8-1/O-8-1	0x1C	N-8-1	0 : N-8-1 1 : N-8-2 2 : E-8-1 3 : O-8-1
0016 (Read/Write)	id / 1~247	ID Code (1~247)	0x1D	1	1~247
0017 (Read/Write)	t.oUt / 1~30	Timeout (1~30)Secs	0x1E	30	1~30
0018 (Read/Write)	FAn / AUto or on	Fan Control & Status	0x1F	Auto	Bit0(Fan Mode):0=>Auto/1=>Off Bit1(Fan Status):0=>Off/1=>On
0019 (Read only)		Warning Message		0	Bit0:OH Bit1:Fuse Open Bit2:TIC Jump Bit3:SCR Open Bit4:Load Error

請注意Data Address為10進位制 例: 10進位制 0010 = 16進位制 000A, 16進位制 0010 = 10進位制 0016

Ex Read Output Max Reg. : 01 04 00 02 00 01 90 0A

Ex Read Output Voltage Reg. : 01 04 00 00 00 01 31 CA